

Work Order ID 62031

Page 1

Wednesday, September 15, 2010 9:24:05 AM

Item ID: D206-559-013

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 9/15/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/16/2010 Req'd Qty: 4.00



Customer:

Reference: ECN 10-613

Approvals: Process Plan: MFDate: 10-9-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	J -PRELIM								

200



Packaging

Memo

0.00

10/9/16 SP (40)

Packaging

PULL FROM STOCK D206-559-013

B 5055 X 4

REMOVE AN4-15A BLOTS AND REPLACE WITH AN4-20A

MEL WILL MAKE AN ADJ

UPDATE PAPERWORK AND LABELS TO CHANGE 6



210



QC4- 100% Inspect kits for completeness

0.00

8/10/16

QC

Memo

0.00

(x4)

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 62031

Page 2

Wednesday, September 15, 2010 9:24:05 AM

Item ID: D206-559-013

Accept



Setup

Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 9/15/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/16/2010 Req'd Qty: 4.00



Customer:

Reference: ECN 10-613

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

220

Identify as per dwg & Stock Location: 10

Packaging

Packaging

230



QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Recub

10/9/16

SD (4)

0.00

Memo

ID AND STOCK UNDER NEW BATCH NUMBER

0.00

QC21- Final Inspection - Work Order Release

Memo

0.00

10/9/17 HJ

MF 10-9-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, September 15, 2010 9:24:05 AM

Page 1

Work Order ID: 62031



Parent Item: D206-559-013



Parent Item Name: Bearpaw

Start Date: 9/15/2010

Required Date: 9/16/2010

Comments: IPP Rev:J 04.02.17 Blank size changed KJ/JLM
IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A		Purchased	No		8716		Each	323.0000	12	-48		10/9/1628	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338	112	
ST358	211	
112905	12	
114784	21	
115108	78	
115371	100	

Purchased No Each 678.0000 X12 48

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST359	678	
104016	662	<u>40</u>
16895	16	<u>88</u>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG012	8	
52525	4	
58477	4	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

S

5.0 PARTS LIST (D206-559 REV. K)
32.7 PARTS LIST (ICA-D205-559 REV. 2)

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
					2		D3456-1	WASHER
						2	D3859-041	WEARPLATE
						2	D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT (WAS AN4-15A)
					4		AN4C13A	BOLT
					8		AN4C15A	BOLT
					8		AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER (OR NAS1149D0463J)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
					8	12	NAS1149D0463J	WASHER (OR AN960JD416)
2		2					QS200M44S	CLAMP

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-0-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	10.06.30
CERT. NO.:	SH92-17
ISSUE NO.:	7

DESIGN	gp	DART AEROSPACE LTD	
DRAWN	gp	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9527	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	
DATE	10.06.30	NTS	

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.